## WHAT IS GALVANIZING?



A corrosion protection process for steel. Steel is coated in zinc to prevent rusting.

Dipping clean iron or steel into 450°C molten zinc.

We also provide a shot blasting and powder coating service.



#### OUR PROCESS



Firstly the steel must be cleaned from any dirt/ grease, so it is dipped in hydrochloric acid.



The steel is then dipped into a molten zinc bath  $(450^{\circ}\text{C})$ . The typical time it is left in for is about 5 minutes.



After immersion, a layer of molten zinc will be taken out on top of the alloy layer. Often this cools to exhibit the bright shiny appearance associated with galvanized products.



Post galvanizing treatment can include quenching into water or air cooling and shot blasting. Powder coating may be applied for additional protection where the environment is extremely aggressive.

### Birtley HOT-DIP GALVANIZING...



Costs less



Lasts longer



Has a maintenance free life of at least 50 years



Has a robust coating



For more information please talk to the galvanizing team direct on:

0191 410 4421 galvanizing@birtleygroup.co.uk www.birtleygalvanizing.co.uk

## WHY GALVANIZE?





Hot Dip Galvanizing is Durable



Data shows that galvanizing can provide between 34 to 170 years of protection for steel.



Hot Dip Galvanizing is Sustainable



Galvanized steel can be recycled and reused



Hot Dip Galvanizing is Cost Effect



The Galvanizing process is fast



Galvanizing Steel is self healing



Galvanizing offers complete coverage internally and externally

# NEED A QUOTE?

Call the Birtley Galvanizing team direct:

0191 410 4421 | galvanizing@birtleygroup.co.uk

Birtley Galvanizing, the technology behind the success of Birtley Lintels.

**Birtley Group** 







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